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Operations management and process technology: Operations managers do not need to be experts but do need to know the principles behind the technology. Materials-processing technology: Computer numerically controlled machine tools (CNC): Machines that use a computer to control their activities, as opposed to those controlled directly through human intervention.

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SUMMARY OF CHANGES The sequence of chapters has been changed to improve the flow. Aggregate planning and MRP now come before inventory management, which is perhaps a more logical way to present the topics to students. Supply chain management has moved from chapter 11 to chapter 15. Supply chain management is discussed in most chapters.

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